

CAD-driven pattern recognition in reverse engineered models

S. Gauthier^{1,2}

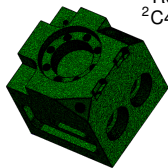
W. Puech¹

R. Bénéière²

G. Subsol¹

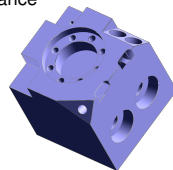
¹Research-team ICAR, LIRMM, CNRS / Univ. Montpellier, France

²C4W, Montpellier, France

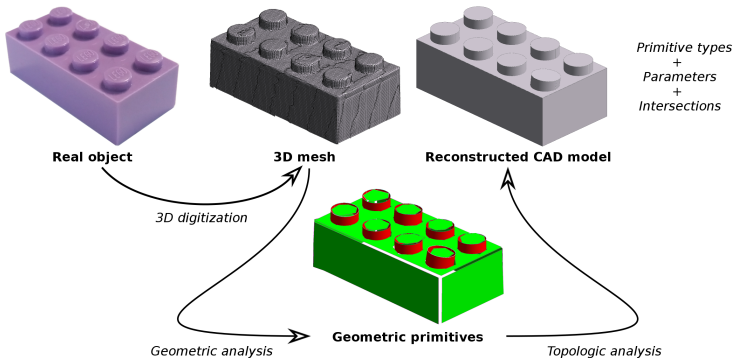


gerard.subsol@lirmm.fr

February 26, 2019

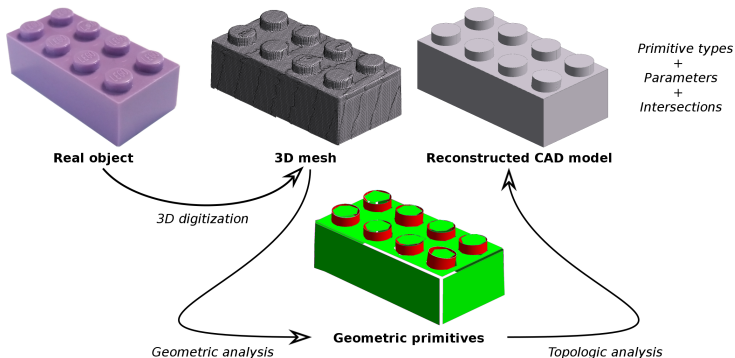


Reverse Engineering



S. Gauthier et al. Analysis of digitized 3D mesh curvature histograms for reverse engineering. *Computers in Industry*, 2017.

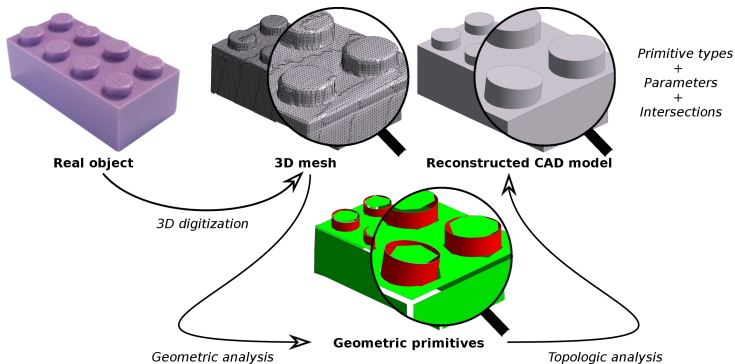
Reverse Engineering



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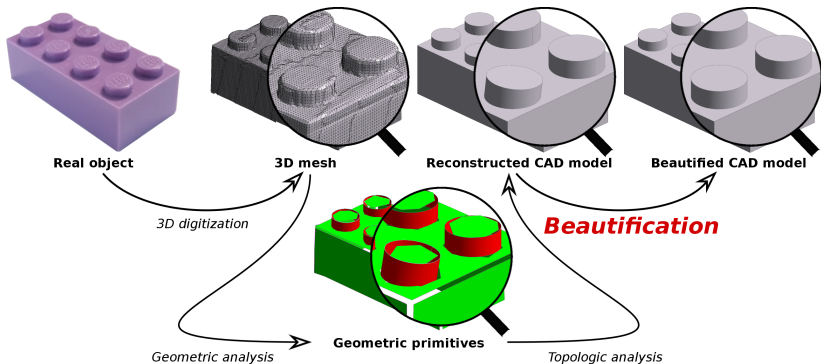
- ⇒ (Re)create a CAD model (primitives, parameters, intersections)
- ⇒ Modify an existing object
- ⇒ Perform non-destructive control

Reverse Engineering



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Reverse Engineering



- ⇒ (Re)create a CAD model (primitives, parameters, intersections)
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Beautification

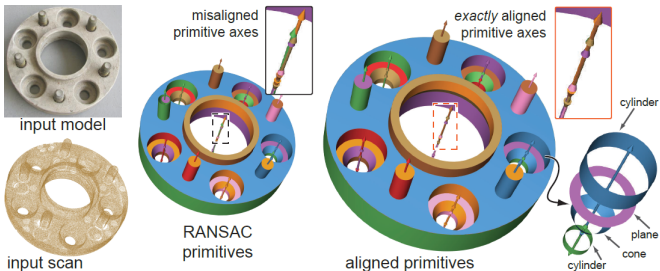
F. Langbein. *Beautification of reverse engineered geometric models*. PhD thesis, Cardiff University, 2003.

C. Gao et al.. *Local topological beautification of reverse engineered models*. *Computer-Aided Design*, 2004.

I. Kovács et al.. *Applying geometric constraints for perfecting CAD models in reverse engineering*. *Graphical Models*, 2015.

S. Oesau et al.. *Planar shape detection and regularization in tandem*. *Computer Graphics Forum*, 2016.

J. Chen and H. Feng. *Idealization of scanning-derived triangle mesh models of prismatic engineering parts*. *International Journal on Interactive Design and Manufacturing (IJDeM)*, 2017.

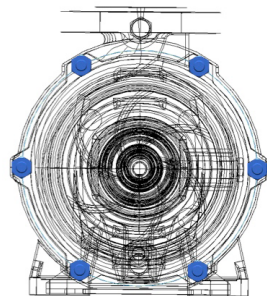
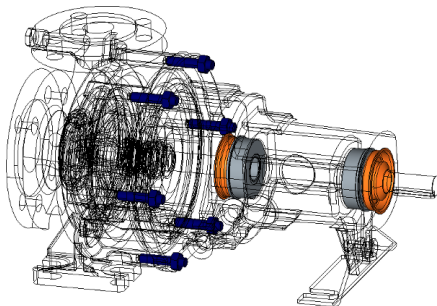


Y. Li et al.. *Globfit: Consistently fitting primitives by discovering global relations*. *ACM Transactions on Graphics (TOG)*, 2011.

⇒ based on geometric **relationships** between primitives

S. Gauthier et al. *Orientation Beautification of Reverse Engineered Models*. *GRAPP/VISIGRAPP*, 2017.

CAD-driven Beautification

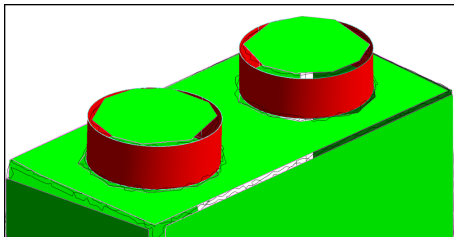


H. Vilmart et al.. *From CAD assemblies toward knowledge-based assemblies using an intrinsic knowledge-based assembly model.* *Computer-Aided Design and Applications*, 2018.

⇒ but beautification may also be based on **CAD knowledge**:

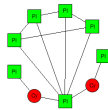
- **Feature**: fixed subset of primitives (*screw/nut*)
→ alignment, dimension constraints...
- **Pattern**: repetition of features (*circular repetition*)
→ position, dimension constraints...

Step 1: Construction of a Relationship Graph



Graph:

- node = primitive
- edge = relationship



Neighborhood

Primitive parameters:

- orientations
- dimensions
- positions



Plane:

- position (x, y, z)
- orientation (a, b, c)



Sphere:

- position (x, y, z)
- radius r



Cylinder:

- position (x, y, z)
- orientation (a, b, c)
- radius r

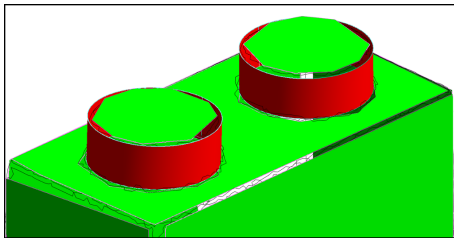


Cone:

- position (x, y, z)
- orientation (a, b, c)
- angle α

Set of primitives+parameters and the neighborhood relationships.

Step 1: Construction of a Relationship Graph



Primitive parameters:

- orientations
- dimensions
- positions

Tolerances:

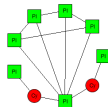
- angle
- dimension
- distance

Relationships:

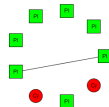
- angle between orientations
- difference between dimensions
- distance between positions

Graph:

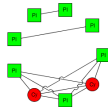
- node = primitive
- edge = relationship



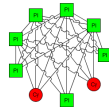
Neighborhood



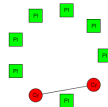
Coplanarity



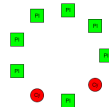
Parallelism



Orthogonality



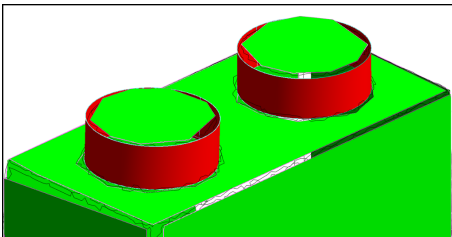
Similar dimensions



Tangency

→ **Relationship Graph:** geometric relations between each pair of primitives (up to some tolerances).

Step 1: Construction of a Relationship Graph



Primitive parameters:

- orientations
- dimensions
- positions

Tolerances:

- angle
- dimension
- distance

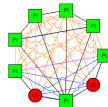
Relationships:

- angle between orientations
- difference between dimensions
- distance between positions

Graph:

- node = primitive
- edge = relationship

Relationship Graph



Neighborhood

Parallelism

Orthogonality

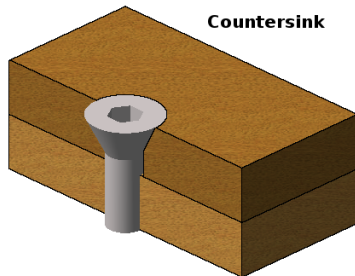
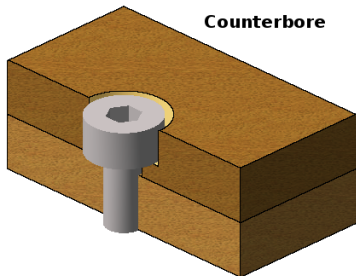
Coplanarity

...

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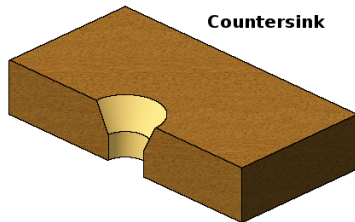
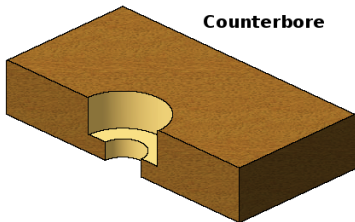
Step 2: Feature Recognition

- 1) Definition of a **Relationship Sub-Graph** for each Feature;



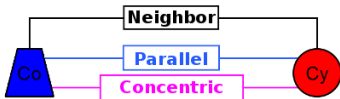
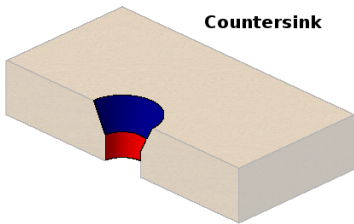
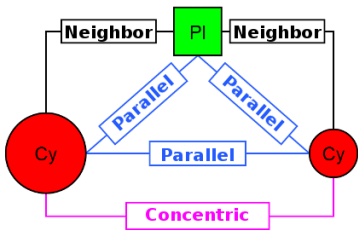
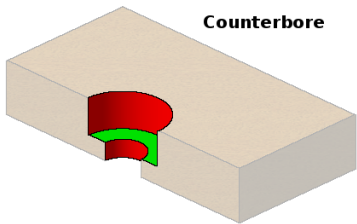
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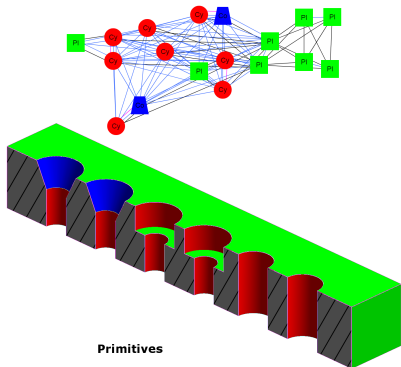
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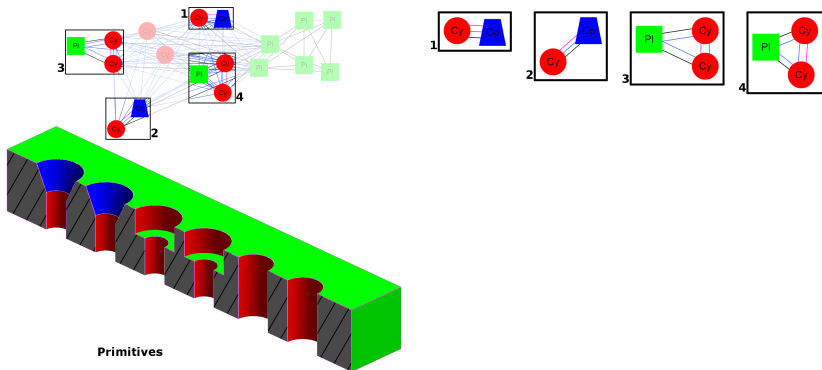
Step 2: Feature Recognition

- 1) Definition of a **Relationship Sub-Graph** for each feature.
- 2) Recognition of the Sub-Graph in the overall Relationship Graph.



Step 2: Feature Recognition

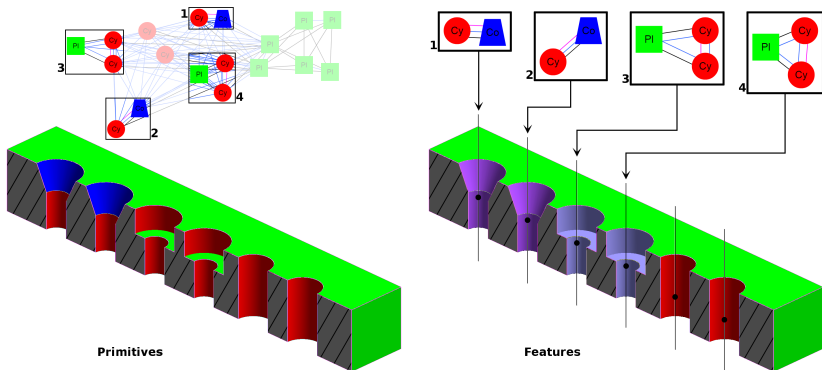
- 1) Definition of a **Relationship Sub-Graph** for each feature.
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Features are recognized by finding one of their primitives (e.g. a cylinder) and then aligning their Sub-Graph with the Relationship Graph.

Step 2: Feature Recognition

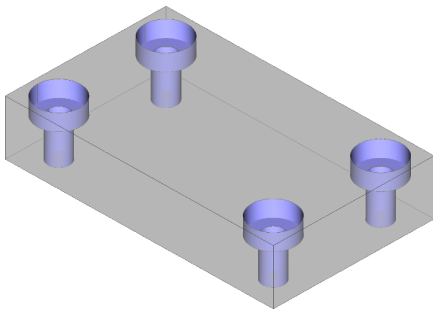
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Step 3: Pattern Recognition

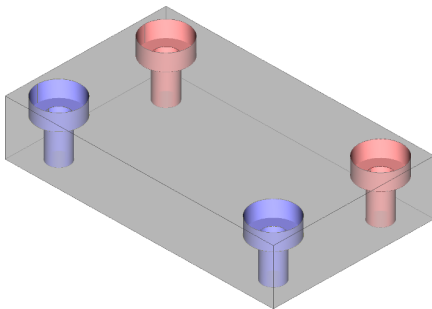
- 1) A Feature is then defined by its Sub-Graph type and some parameters (based on primitives constituting it).
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- 3) Based on this Feature Graph, recognize recursively a Pattern of 2 similar Features (same type and parameters (up to some tolerances)).



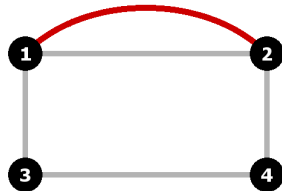
Feature parameters=axis+radius

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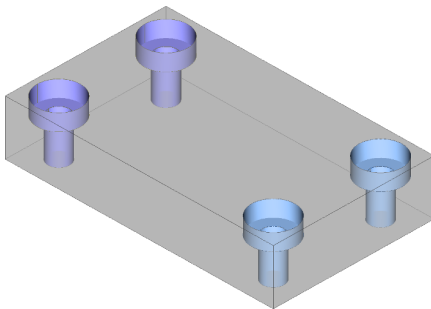
Degree 1



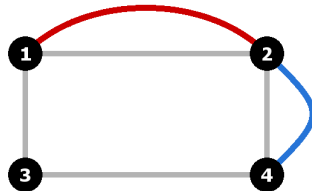
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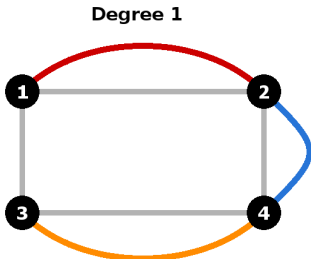
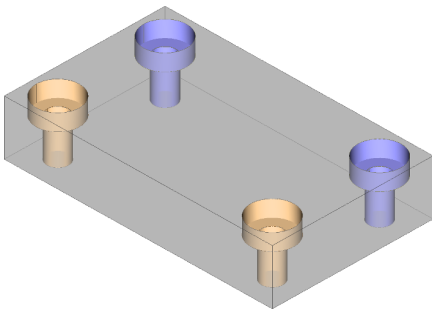
Degree 1



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Step 3: Pattern Recognition

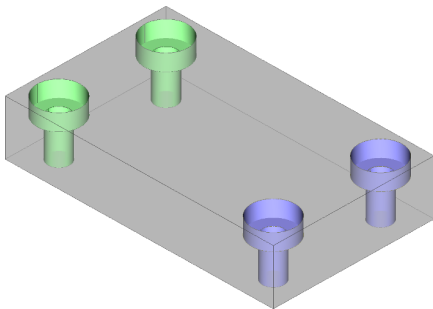
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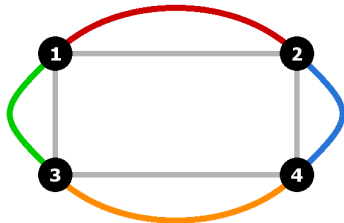
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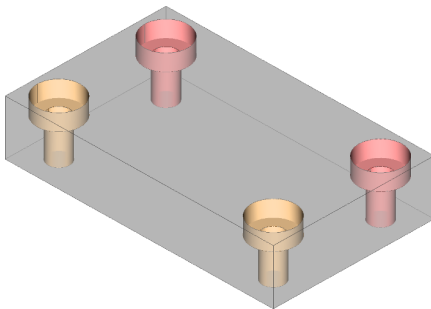
Degree 1



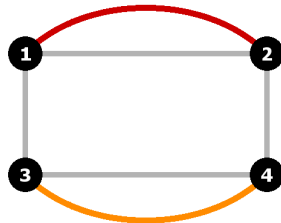
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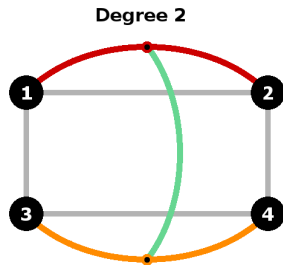
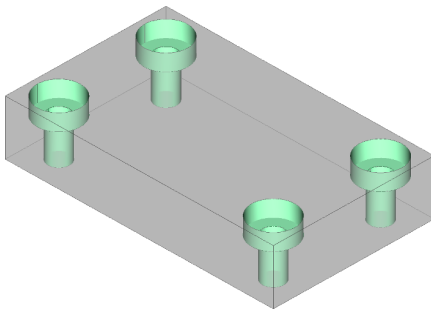
Degree 1



Feature parameters=axis+radius

Step 3: Pattern Recognition

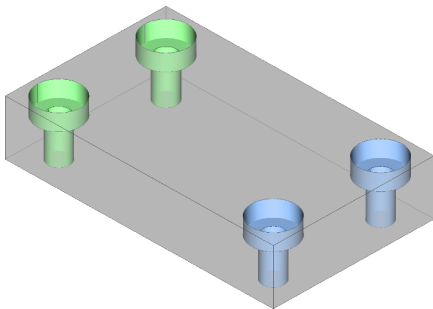
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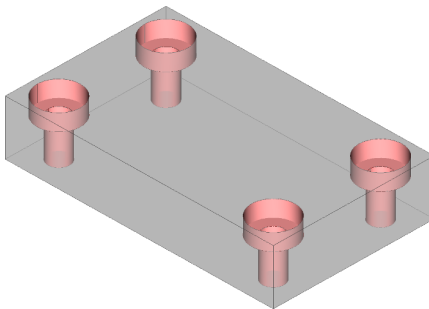
Degree 1



Feature parameters=axis+radius

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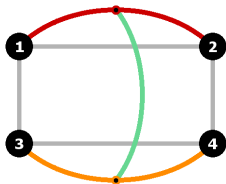
Degree 2



Feature parameters=axis+radius

Step 3: Pattern Recognition

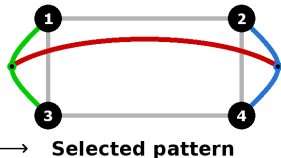
- 4) If several Patterns are possible, select the optimal one according to some rules.



Pattern selection:

4	Features (total)	4
2	Degree	2
2	Features R^1	2
L	Distance R^1	I

$$L > I$$



Selected pattern

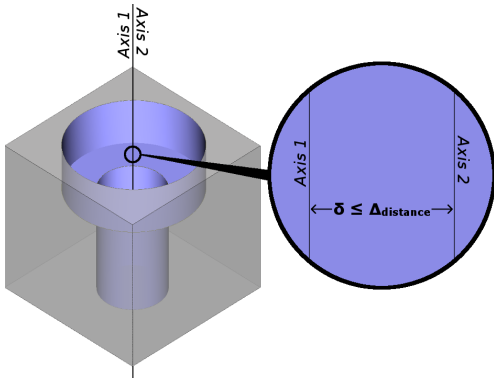
Selection rules:

- 1 maximize the total number of grouped Features;
- 2 minimize the degree;
- 3 maximize the number of Features in Sub-patterns;
- 4 minimize the distance between the two Features/Sub-patterns.

Application to Beautification

Once features and patterns have been recognized:

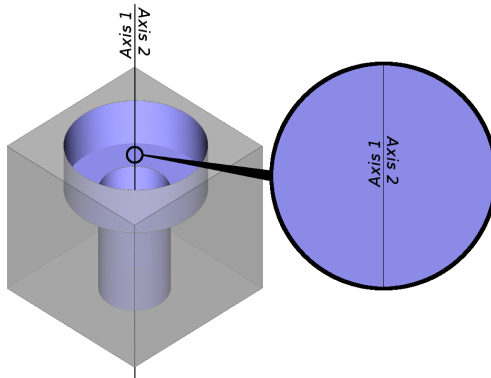
- 1) Feature: **relative regularization** of all the primitive parameters based on the constraints of the Relationship Subgraph.



Application to Beautification

Once features and patterns have been recognized:

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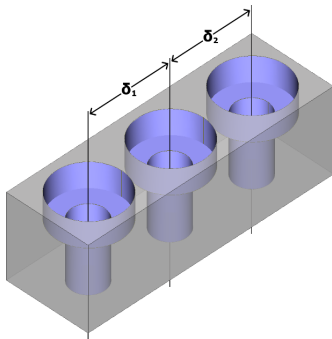


The axes of the two cylinders are aligned within the Feature.

Application to Beautification

Once features and patterns have been recognized:

- 1) Feature: **relative regularization** of all the primitive parameters based on the constraints of the Relationship Subgraph.
Definition of **Feature parameters**= common parameters.

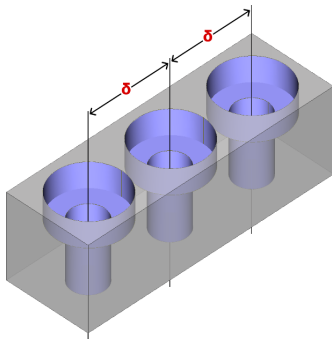


Feature parameters = position+orientation of the common axis.

Application to Beautification

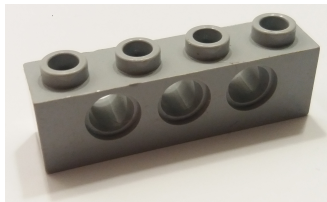
Once features and patterns have been recognized:

- 1) Feature: **relative regularization** of all the primitive parameters based on the constraints of the Relationship Subgraph.
Definition of **Feature parameters**= common parameters.
- 2) Pattern = **global regularization** of the Feature parameters.



*Feature parameters = position+orientation of the common axis.
The 3 axes are positioned in the same plane and equidistant.*

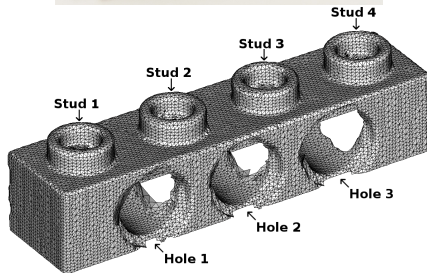
Lego bar



Lego :

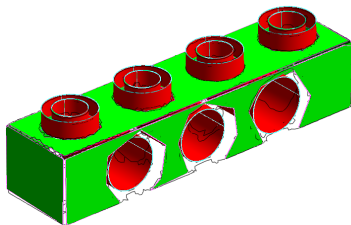
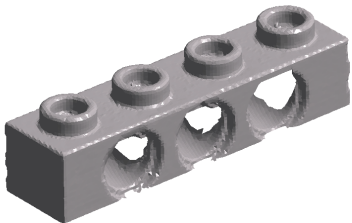
12 500 points
24 371 triangles

31,82 mm long
7,98 mm large
8,59 mm high



3D mesh of a Lego bar with a structured-light scanner (accuracy $\approx 100 \mu\text{m}$).

Lego bar



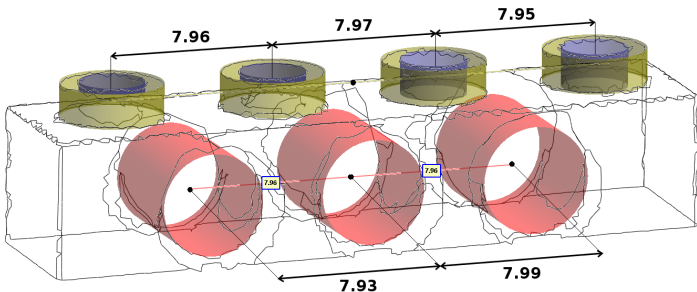
Planes: 5
Cylinders: 11

Detection of primitives and parameters

Plane: position+orientation

Cylinder: position+orientation+radius

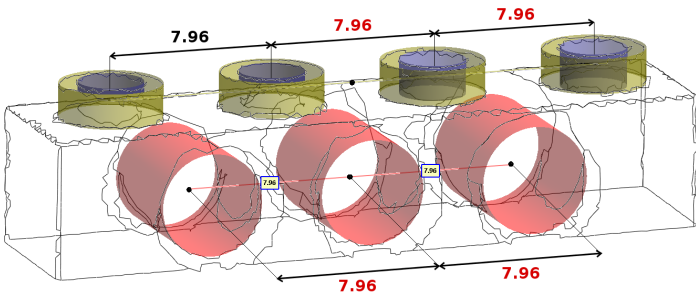
Lego bar



- *Feature 1: 2 concentric cylinders (violet+yellow)*
- *Feature 2: cylinder (pink)*

Feature beautification → concentric cylinder axes are aligned.

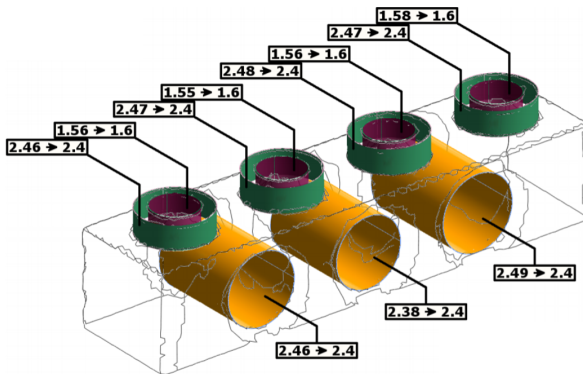
Lego bar



- *Pattern 1: 4 × Feature 1*
- *Pattern 2: 3 × Feature 2*

→ *Feature axes are aligned and made equidistant.*

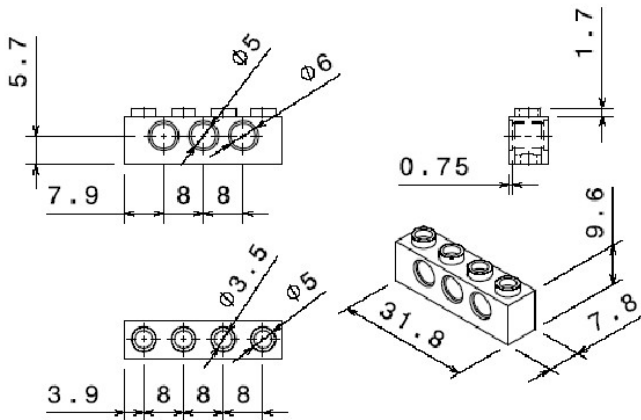
Lego bar



- *Pattern 1: 4 × Feature 1*
- *Pattern 2: 3 × Feature 2*

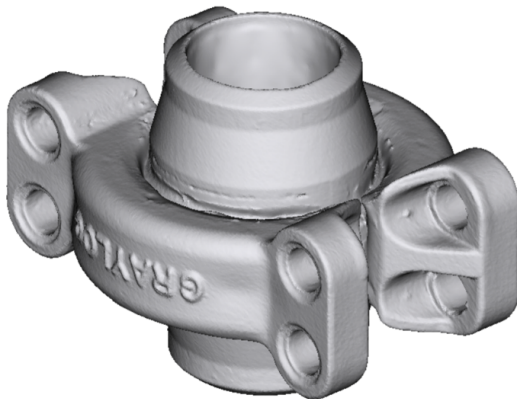
→ *Feature axes are aligned and made equidistant.*
 → *Feature radii are equalized inside a Pattern.*

Lego bar



Can be compared with the CAD model for control.

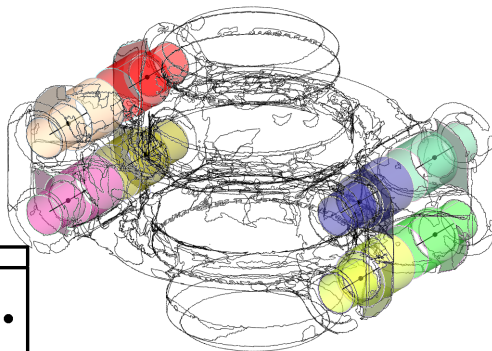
Clamp connector



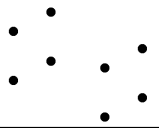
341 primitives (planes, cylinders, cones).

Clamp connector

Degree 0



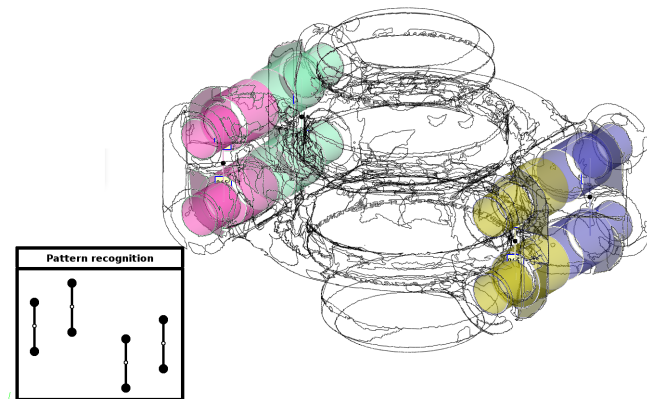
Pattern recognition



8 Features "counterbore".

Clamp connector

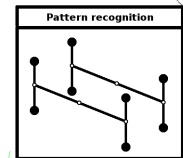
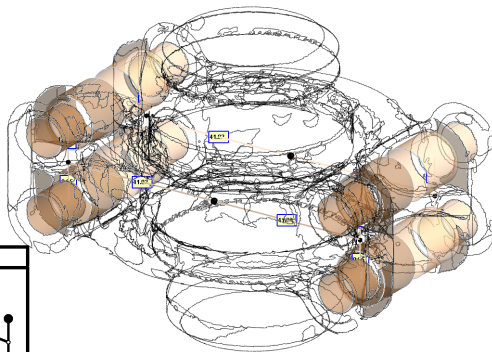
Degree 1



Sub-pattern of 2 Features.

Clamp connector

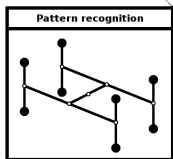
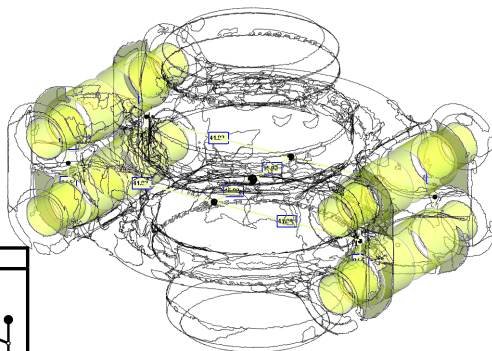
Degree 2



Sub-pattern of 2 Sub-patterns of 2 Features.

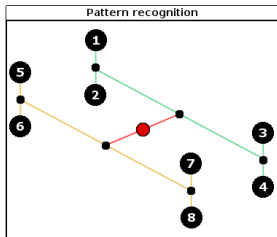
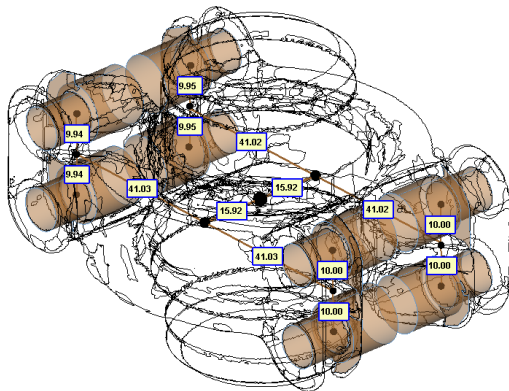
Clamp connector

Degree 3



Pattern of 2 Sub-patterns of 2 Sub-patterns of 2 Features?

Clamp connector

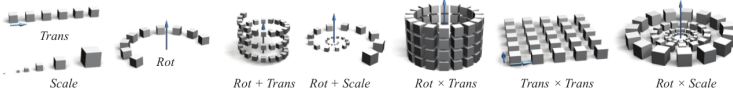
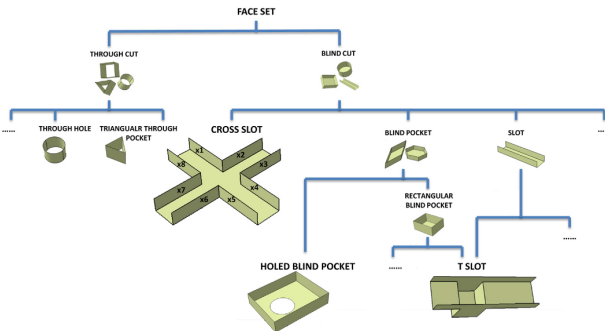


$$R^3(R^2(R^1(p_1^0, p_2^0), R^1(p_3^0, p_4^0)), R^2(R^1(p_5^0, p_6^0), R^1(p_7^0, p_8^0)))$$

*Introduction of a new mirror-type Pattern rule
 → Sub-patterns of opposite orientation.*

Perspectives

Recognize more types of Features and more configurations of Patterns.

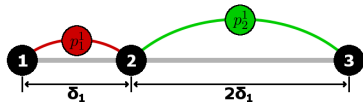
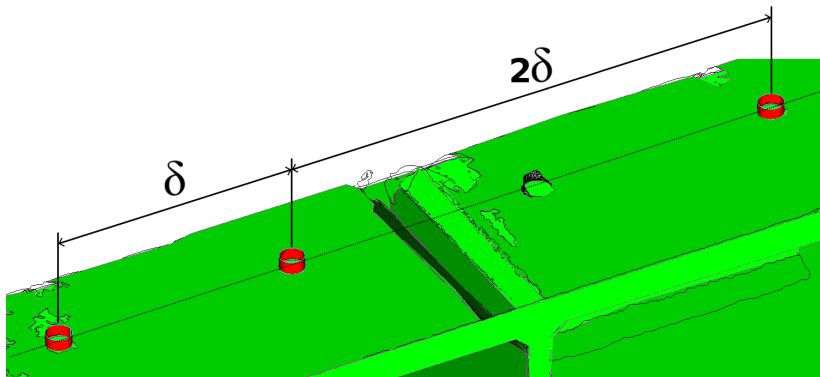


M. Pauly et al.. *Discovering structural regularity in 3D geometry*. ACM Transactions on graphics, 2008.

Q. Wang and X. Yu. *Ontology based automatic feature recognition framework*. Computers in Industry, 2014.

Perspectives

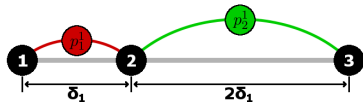
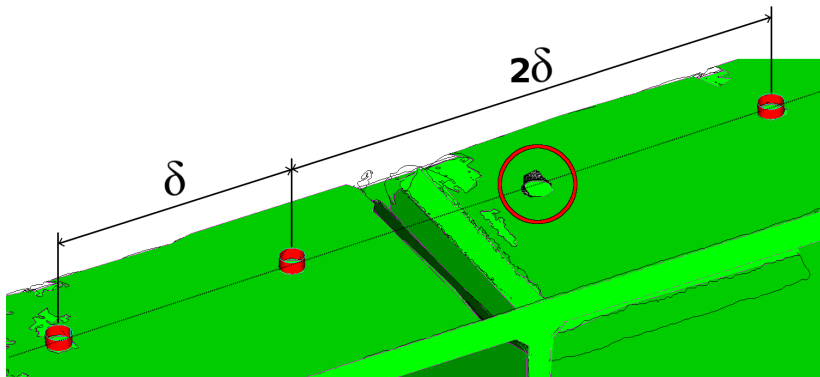
Formulate hypotheses to infer primitives.



$$\left. \begin{array}{l} p_1^1 = \{p_1^0, p_2^0\} \\ p_2^1 = \{p_2^0, p_3^0\} \end{array} \right\} \begin{array}{l} \delta_1 \\ 2\delta_1 \end{array}$$

Perspectives

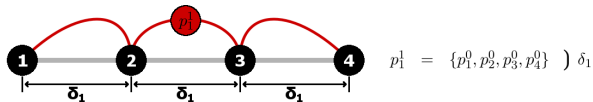
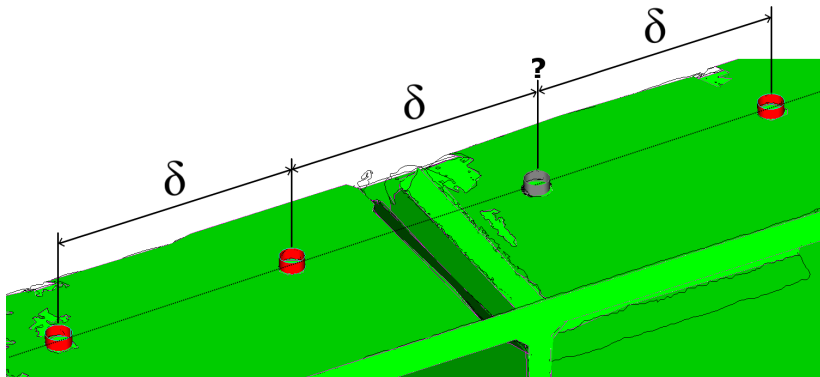
Formulate hypotheses to infer primitives.



$$\left. \begin{aligned} p_1^1 &= \{p_1^0, p_2^0\} \\ p_2^1 &= \{p_2^0, p_3^0\} \end{aligned} \right\} \begin{aligned} &\delta_1 \\ &2\delta_1 \end{aligned}$$

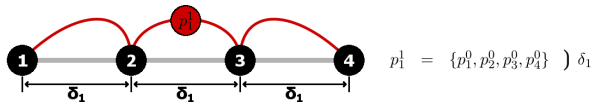
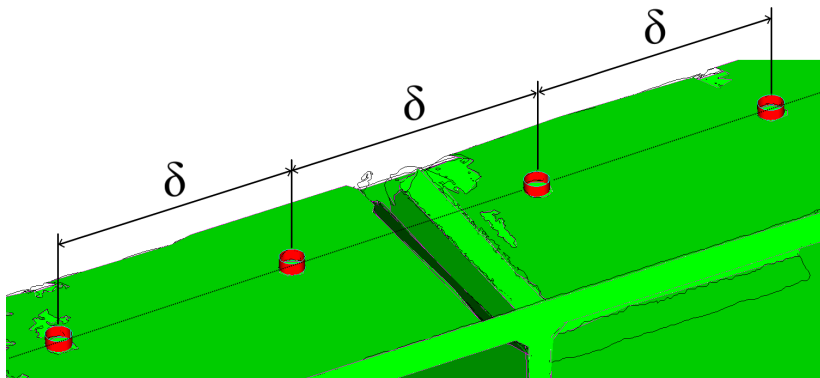
Perspectives

Formulate hypotheses to infer primitives.



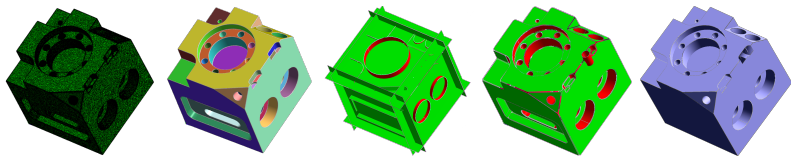
Perspectives

Formulate hypotheses to infer primitives.



Thank you

Some questions?



Email: gerard.subsol@lirmm.fr

Silvère Gauthier, W. Puech, R. Bénérière, **G. Subsol**,
CAD-driven pattern recognition in reverse engineered models, 2019

